



Dart Aerospace Ltd.  
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Hawkesbury, ON  
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Canada

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**D4775-041**  
**Job Sheet 169911**



Part No: D4775-041

Job Qty: 9 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD  
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD  
VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 9 Ea  | 1/18/18    | 1/18/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           |          |
| 110   | Packaging          | 9 pcs | 1/18/18    | 1/18/18  | 0.00      | 0.00    | Packaging1-5          |           |          |
| 120   | Small Fab          | 9 pcs | 1/19/18    | 1/19/18  | 0.00      | 3.73    | Small Fab-7           |           |          |
| 130   | QC                 | 9 pcs | 1/19/18    | 1/19/18  | 0.00      | 0.00    | QC5                   |           |          |
| 140   | Packaging          | 9 pcs | 1/19/18    | 1/19/18  | 0.00      | 0.00    | Packaging3-2          | 51357     |          |
| 150   | QC21-SA            | 9 Ea  | 1/19/18    | 1/19/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL  
Descriptions: BATCH: \_\_\_\_\_ 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

JAN 12 2018

### Job Allocations

| Operation             | Component Part      | Required  | Inventory | Allocated | Std Qty |
|-----------------------|---------------------|-----------|-----------|-----------|---------|
| 90-Start up Operation | AN3-10A SW2984      | 18 SW2984 | 247       | 0         | 0       |
|                       | D4775-1 SW2980      | 9 SW2980  | 17        | 0         | 0       |
|                       | D4776-1 SW2985      | 9         | 21        | 0         | 0       |
|                       | D4776-5 SW2986      | 36        | 173       | 0         | 0       |
|                       | D4777-1 SW2987      | 9         | 47        | 0         | 0       |
|                       | MS21042L3 SW2986    | 18 SW2986 | 3,305     | 0         | 0       |
|                       | MS21209-F615 SW2987 | 9 SW2987  | 78        | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE

**S029896**



Strut Assembly

**PART NO:**  
**Revision:**  
**Operation:**  
**Change No:**

**D4775 - 041**

**Start up Operation**

**Mfg Date: 01/08/18**  
**Job No: 169911**

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